

MATERIAL TEST CERTIFICATE

Inspection Certificate : As per BS EN 10204 : 2004 3.1



ANOOP FORGINGS PVT. LTD.

(An ISO 9001 : 2008 Certified Co.)

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CUSTOMER:	FLOW TECHNOLOGY LTD	MTR NO.	09 / EXP / 13-14
HALF HOUSE LANE,		DATE	22.08.2013
HOVE EDGE, WEST YORKSHIRE		MATERIAL SPECIFICATION	ASTM A182
BRIGHOUSE, HD6 2PH, UK		GRADE	F316L
		DIMENSIONAL SPECIFICATION	As per your Drawing
		STAINLESS STEEL FORGINGS	TEES & ELBOWS

ORDER NO.: 008046 / JS DT. 29.04.2013 & 008261 / JS DT. 24.06.2013

APPROVED ACCORDING TO AD 2000-MERKBLATT CERTIFIED ACCORDING TO PED (97/23/EC) BY CERTIFICATION BODY OF PRESSURE EQUIPMENT OF TUV NORD REG. NO. 0045

MELTING PROCESS : ELECTRIC FURNACE & REFINING THROUGH AOD

SAMPLE LOCATION : LOCATION OF SAMPLE T/4 BELOW THE HEAT TREATED SURFACE.

SELECTION OF SAMPLE : TANGENTIAL

TEST TEMP & SIZE FOR PHYSICAL TESTING : +20°C & 12.5MM

TEST TEMP & SIZE FOR CHARPY IMPACT TESTING : +20°C & 10 X 10 X 55MM

TEST METHOD (TENSILE,IMPACT & HARDNESS) : AS PER ASTM 370

HEAT TREATMENT : SOLUTION ANNEALED AT 1050° C AND WATER QUENCHED

DIMENSIONS : CONFIRM WITH THE SPECIFICATIONS

SURFACE INSPECTION : SATISFACTORY

PMI : NO OBJECTION (100% TESTED)

INTER GRANULAR CORROSION TEST : PASSED IGC TEST IN ACCORDANCE WITH ASTM A262 PRACTICE E

MICRO OBSERVATION : NO CARBIDE PRECIPITATION OBSERVED ON THE GRAIN BOUNDRIES

MARKING : N/A

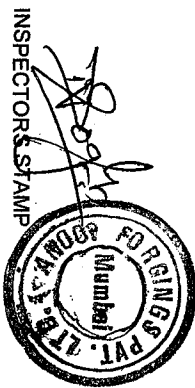
RADIOACTIVITY TEST : ALL THE ABOVE MATERIAL IS TESTED FOR RADIOACTIVITY AND FOUND THAT THERE IS NO RADIO-ACTIVE CONTAMINATION.

MERCURY CONTAMINATION : MATERIAL IS PROCESSED IN MERCURY FREE ENVIRONMENT

WE CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLES WITH THE ORDER/CONTRACT AND IS OF INDIAN ORIGIN

** After Solution Annealing Hardness found less than HRC 22 (237 BHN) according to "NACE MR-0175-2009"

** Anoop Forgings certify that this is a true copy of the original "Mill Test Report" now on file.



REV 0

01.04.02

M36 x 2 M/M/M Tee 15K 316L
MMBT-10-18
F11760

FLOW TECHNOLOGY LTD
TEST CERTIFICATE
VERIFIED TRUE
COPY OF ORIGINAL

WORKS AUTHORISED INSPECTOR

QAE/FR/12

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