

ROLDAN, S.A. - Stainless Steels

FACTORY

Santo Tomás de las Ollas, s/n
Apdo. de Correas 11
PONFEREDA (LEÓN)
TEL.: +34 987 44 61 00
FAX: +34 987 44 61 01
E-MAIL: rdn_fabrica@acerinox.com



HEAD OFFICE

Santiago de Compostela, 100-3°
28035 MADRID (ESPAÑA)
TEL.: +34 913 98 52 57
FAX: +34 913 98 51 53
E-MAIL: roldan@acerinox.com

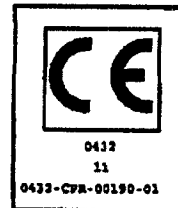
INSPECTION CERTIFICATE

3.1

EN 10204



TÜVRheinland[®]
CERT
ISO 9001



CERTIFICATE N° 2015/006349 DATE 2/04/2015 SHEET 1 DELIVERY NOTE N° 2015/001150
GRADE ROLDAMAX-339 EN10.088.3 (1.4401/1.4404.)

DIMENSIONS 41.27 mm.

LENGTH 3.100 mm.

TOLERANCE ISO h10

PRODUCT 1311 Round bar, annealed, smooth turned, polished

REQUIREMENTS EN10.088.3

CUSTOMER ORDER

TENSILE TEST EN ISO 6992-1

49395700

ACCORDING TO EN 10.272

EDITION AD-2000 W2 AD-2000 W10

INTERGRANULAR CORROSION EN ISO 1651-2 SATISFACTORY

WITHOUT OBJECTIONS

SURFACE AND DIMENSIONS CONTROL WITHOUT OBJECTIONS

Spektrometrical Identity Test: O.K.

IMPACT TEST, SAMPLE DIMENSIONS EN ISO 148-1

MATERIAL FREE FROM RADIOACTIVITY

EN 10.088.5

ORDER N°	WORKS N°	MARKS / BOX	HEAT NUMBER	SAMPLE	WEIGHT	PRODUCTION PROCESS	INSPECTOR STAMP
P102432 11		9 / RH15942	J1AW	J1AW	527	EAF + AOD + CC	
		10 / RH15944	J1AW	J1AW	463		
		11 / RH15947	J1AW	J1AW	459		
						TRADE MARK	QUALITY INSPECTOR
						MARKING	JUAN JOSE ALVAREZ RODRIGUEZ
						HEAT NUMBER	QUALITY CONTROL REPRESENTATIVE
						GRADE (ACE-339)	Signature is not necessary according to EN 10.134

MECHANICAL PROPERTIES																	
CAST	SAMPLE	SAMPLE DIMENSIONS mm.	Observ. T°	Rm MPa	Rp 0.2% MPa	Rp 1% MPa	E %	A %		Agt %	IMPACT STRENGTH ISO-V (J)		HARDNESS HB	FATIGUE TEST	BEND TEST	CROSS SECTIONAL AREA mm²	kg / m
								Lo50	Lo100		20°C	-196°C					
J1AW	J1AW	30.00	20°C	589	353	408	70	83	88				162				
REQUIREMENTS	EN ISO 377			580	200	235	60				100	40	215				

CHEMICAL COMPOSITION %													
CAST	C	P	S	Si	Mn	Cr	Ni	Mo	Ti	N	Cu	Co	
J1AW	0.0190	0.0330	0.0240	0.3720	1.3231	16.7900	10.5010	2.0220	0.0060	0.0460	0.3520	0.2340	
REQUIREMENTS	0.0300	0.0450	0.0300	1.0000	2.0000	16.5000	10.0000	2.0000		0.1100			

OBSERVATIONS
 EN 10.088.3 - 1.4401/1.4404. AISI 316/316L. UNS S31600/S31603.
 ASTM A-182. ASTM A-193. ASTM A-276. ASTM A-479. ASME SA-182. ASME SA-193. ASME SA-479.
 ASTM A-262 practice "B". NACE MR0175 & N0101.

OTHER TEST RESULTS **REQUIREMENTS** TRD100 TRB100, AD-2000-W2-W10, DGRL97/23/EC (PRD)
HEAT TREATMENT 1.050 °C AND WATERCOOLED