

Customer
 Flow Technology Ltd
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 HD6 2PH

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Report No. 027872
 Test No. OSS001905
 Dispatch Note No. 055123
 Our Ref. 099744
 Customer PO No. 012649/DB
 Date 10/08/16
 Specification 316

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TEST CERTIFICATE

Item	Quantity	Weight Kg	Part No.	Heat No.	Batch No.	Description
003		84		67529016	F58503	15 metres 2 1/2" x 2" Flat Bar
		Total				

A. HEAT TREATMENT SUPPLY CONDITION
 B. TEST PIECE TREATMENT CONDITION
 Solution annealed prior to cold drawing

MELTING PRACTICE

TEST COUPON SIZE

Caparo test report ST0014266 refers

FLOW TECHNOLOGY
 TEST CERTIFICATE
 VERIFIED TRUE
 COPY OF ORIGINAL

Tensile Tests				Units				Impact Tests				Hardness	
Temp °C	* Result	0.20% Proof Spec-Min	Maximum Stress Result	%Elong 4D Result	% Reduction of Area Result	Temp °C	*	1	2	3	MIN		AV
20		620	700	37	71								224
		200	500	30	40								HBW

Component Hardness

Heat No.	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Co	N	Ti	W
67529016	0.013	0.414	1.302	0.031	0.026	16.706	2.025	10.178	0.424	0.185	0.040	0.002	0.020

Material free from mercury contamination during manufacturing process.
 Material free from radioactivity and inspected during manufacture.
 In accordance with EN 10204 3.1

Signature  Position
 Commercial Manager

F12186 - 3/4" NPT F/F/F FXD TEE 10K 316L