

ROLDAN, S.A. - Stainless Steels

FACTORY

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HEAD OFFICE

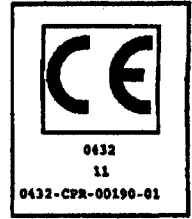
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INSPECTION CERTIFICATE

3.1
EN 10204



TÜV Rheinland®
CERT
ISO 9001



EN 10.088:5

CERTIFICATE N°	2016/015198	DATE	29/06/2016	SHEET	1	DELIVERY NOTE N°	2016/002039
GRADE	ROLDANAX-339 EN10088:3 (1.4401/1.4404.)						
DIMENSIONS	25,00 mm.						
LENGTH	4.000 mm.	TOLERANCE	ISO h10				
PRODUCT	[31] Round bar, annealed, smooth turned, polished						
REQUIREMENTS	EN10088:3	CUSTOMER ORDER	56438/June16				
TENSILE TEST	EN ISO 6892-1	EDITION	AD-2000 W2	AD-2000 W10			
ACCORDING TO	EN 10272						
INTERGRANULAR CORROSION	EN ISO 3651-2 method A: SATISFACTORY	WITHOUT OBJECTIONS					
SURFACE AND DIMENSIONS CONTROL	WITHOUT OBJECTIONS	Spektrometrical Identity Test: O.K.					
IMPACT TEST, SAMPLE DIMENSIONS	EN ISO 148-1	MATERIAL FREE FROM RADIOACTIVITY					

ORDER N°	WORKS N°	MARKS / BOX	HEAT NUMBER	SAMPLE	WEIGHT	PRODUCTION PROCESS	INSPECTOR STAMP
PL04376 1		16 / RB66918	LSWT	LSWT	1074	EAF + AOD +CC	R3
						TRADE MARK	
						MARKING	QUALITY INSPECTOR
						HEAT NUMBER	JUAN JOSE ALVAREZ RODRIGUEZ
						GRADE (ACX-339)	<i>JA</i>
							QUALITY CONTROL REPRESENTATIVE

CAST	SAMPLE	SAMPLE DIMENSIONS mm.	Observ. T°	Rm MPa	Rp 0,2% MPa	Rp 1% MPa	E %	A %		Agt %	IMPACT STRENGTH ISO-V (J)		HARDNESS HB	FATIGUE TEST	BEND TEST	CROSS SECTIONAL AREA cm²	Rz / μ
								L-50	L-100		20°C	-196°C					
LSWT	LSWT	25,00	20°C	608	351	401	70	53	55				162				
REQUIREMENTS	EN ISO 377			500	200	235		40			100		215				

CAST	CHEMICAL COMPOSITION %											
	C	P	S	Si	Mn	Cr	NI	Mo	TI	N	Cu	Co
LSWT	0,0160	0,0300	0,0270	0,3230	1,3400	16,7500	10,4000	2,0730	0,0050	0,0470	0,4440	0,1640
REQUIREMENTS	0,0300	0,0450	0,0300	1,0000	2,0000	16,5000	10,0000	2,0000		0,1000		

OBSERVATIONS
 EN10088:3 - 1.4401/1.4404. AISI 316/316L. UNS S31600/S31603.
 ASTM A-182 grade F316L. ASTM A-193 class 1 grade 30M. ASTM A-276 condition A. ASTM A-479 condition A.
 ASME SA-182. ASME SA-193. ASME SA-276. ASME SA-479. ASME BVPC section II part A.
 NACE MR0175 & MR0103. ASTM A-262 practice E: OK.

OTHER TEST RESULTS	REQUIREMENTS	TRD100 TRD100, AD-2000-W2-W10, DGR197/23/EC(PE)
HEAT TREATMENT	1.050 °C AND WATERCOOLED	