Units 2,& 3 Loades Business Park Gorsey Lane

Gorsey Lane Great Wyrley WS6 6AL

t: 01922 414003 f: 01922 414606

e: sales@offshorestainless.co.uk

STAINLESS SUPPLIES LTD.

Producers of specialist stainless and high nickel products . Suppliers of 1.4003

Certificate Number:

84632

Date:

16/04/2013

Customer Order No:

7986/DB

Quantity Ordered:

3 bars

Stock Number:

49361

Delivery Note No:

39498

Customer:

Flow Technology Ltd

Half House Lane Hove Edge

Brighhouse

HD6 2PH

## TEST CERTIFICATE OF CONFORMITY

Standard Grade Finish Size												
	AISI 316L Linished 3 x 1 1/2" flat											
	Description of Material Cast No Approved Source: Certificate Reference No.											
	Stai	nless Steel Bar			56	0081				638	330	
	C%	Si%	Mn%		%	S%		Cr%	Ni		Mo%	W%
Α	0.0170	0.6350	1.5400	0.0	330	0.0290		16.7000	10.1	.200	2.0600	
N A	N%	Nb%	Ti%	Co	)%	Pb%		Cu%	Ą	% -	∈ Ta%	Al%
L Y												
S I	Fe%											
S												
TEST	0.2% Proof Stress N/mm <sup>2</sup>	1.0% Proof Stress N/mm <sup>2</sup>	Tensile Strength N/mm²	Eld	ngation %	Reducti Are	а	Hardr HE			Impact Va	llues
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In accordance with EN10204.3.1B Heat Treatment Remarks/Specific Customer Requirements												
19.04.13												
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						Signed- On	Reha	alf of	$\mathcal{M}$	1		$\cap$ ()
Date Dis	patched				0	Offshore St. Supplies Ltd	ainle	SS	(X)	(d	DAN	V X
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THE SUPPLIES DETAILED HEREIN ARE COVERED BY THE SOURCE'S CERTIFICATE OF CONFORMITY OR TEST CERTIFICATE





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## Laboratory Test Certificate

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	Great Wyrley LOW TECHNOLOGY LTD Walsall WSS 6A	e <mark>FLOV</mark>	W TECHNOLOGY I	HNOLC	OGY LTI	<u></u>	T Mr.S Boltor Mr.D G Bel	Mr S Bolton (O; Mr D G Belcher Of Signing:	erā.	tions Manage 33711/2009	<del>L</del>	***************************************	Tel: 01902 305200 Fax: 01902 303200	902 30	5200	-ax: 0.	1902 3	03200			
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BULLINGHAUS

Abnahmeprüfzeugnis/Mill Test Centicate/Certif, de Qualidade EN 10204:2004 / 3.1

Böllinghaus Portigal Aços Espeçais, SA DIN EN ISO 90012000 TÜV CERT No 01 100 030458

Unsere innere Verweisung/Our Int. Ref/ N/ ref int 5600010364 000010

Datum / Date / Data 13.03.2009

Normen / Standards / Normas

W.Nr. 1.4401/1.4404 acc to BS EN 10088-3 05, BS EN 10272,2008-01, AISI 316/316L, acc to ASTM A479/A479M-06a, A182/A182M-07a. A276-08 but with size tolerances of (+/-0 50 mm) width and (-0 mm) thickness. "Improved Machinability", LC C. Tested to ASTM A262 Practice E EN 10058:2003, EN 10163-2 class B

Kunde / Customer / Cliente

Offshore Stainless Supplies Ltd. Unit 2 & 3 Loades Business Park

WS6 6AL Walsall

Endegültiger Kunde / Final Customer / Cliente Final

Offshore Stainless Supplies Ltd. Unit 2 & 3 Loades Business Park

WS6 6AL Walsall

Bestell Nr./Order Nr./ Enc.Nr

5733

Bestell Nr./ Order Nr./ Enc.Nr.

5733.01

Prufgegenstand / Product / Produto

Gewicht / Weight / Peso

Bunde / Bundle / Atados

AISI 316L FLAT 78 x 40 mm

3,591 kg

04

Werkstoff-Nr Material-no Qualidade

1.4404

Werkstoff-Normbezeichnung / Material standard grade / Norma do material

X 2 CrNiMo 17-12-2

Beschreibung / Description / Descrição

Stainless steel flat bars, hot rolled, annealed, pickled, straightened

Schmelzen Nr.	Chemische Analyse in % / Chemical composition in % / Analise quimica em %
Cast nr. / Fusão nr.	Chemische Milatyse in w / Cheminea composition in w / Adaise quante and
	The state of the s

560081

Sit 0.017

0.635

Mn:

1.540

0.033

0.029

Cr: 16.700 10:120

Mos:

EAF

Co:

Cu: 0.053 0.003 2.060 0.174 0.421 **DIN EN 10045 DIN EN 10002** Einschnurung Kerbschlagarbeil Dehngrenze Dehnung Streckgrenze Zugfestigkeit Proben Nr Yensile strength Elongation Reduction of area Impact Test Yield point 1% point Coef Estrição Test no. Alongamento Resiliência Tensão limite Limite de extensão Tensão de rotura Amastra no A (A50-50mm) Z (A50-50mm) Rp 1,0% Rp 0,2 % Rm {Charpy V} [MPa] [MPa] TMPa) [%] [%] []] 81.2 3017514.01.01 252 315 345 630 81.4 61.1 629 3017514.01.02 251 314 342

Visuelle Kontrolle	Manager Ma		EN 6506-1		
Visual inspection Inspecção visual	図 Ok	Härte Hardness	149		
mapocyal vissai	- / ·	Dureza ( F	HB]		
EN 10058	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
Maßkontrolle Dimensional inspection	X	Korngrosse Grain size			
Inspecção dimensional	Oķ	Tamanho de grão			
Verwechslungsprüfung	rwechslungsprüfung 🗵 Mac		ische Untersuchung rographic test		
Test of identity Teste de identificação	Ok	Material free from segregation	$\boxtimes$		
		defects.	Ok		

Bemerkungen / Remarks / Observações

Country of origin: Portugal

Certified acc. PED 97/23/EC-EN 764-5 and AD 2000 W0 Notified Body 0034 - TUV Saarland e.V.ZN 71 202 I 007

DIN 3651 - 2A Korrosionabeständigkeit X IC Test Corrosão Intercristalina Ok

Werksachverständiger

Quality Control Representative Inspector da Qualidade

Wärmebehandlung Heat treatment Tratamento térmico

Annealed Quenched 1050 °C

FLOW TECHNOLOGY LTD **TEST CERTIFICATE VERIFIED TRUE** 

COPY OF ORIGINAL

Bőllinghaus Portugal - Aços Especiais, SA Hiermit bestätigen wir, dass das Material der oben genamten

Spezifikation entspricht

We confirm that this material meets the specification according the mentioned according the mentioned standards. Confirmamos que este material respeita as especificações

de acordo com as normas referidas.