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Management Systems
Certified by
LRQA
ISO 9001 / SGI 6000360
ISO 14001 / SGI 1870678

ACEROS INOXIDABLES

OLARRA

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FOREST PARK - CLEOBURY MORTIMER
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Trade Mark - Zeichen des Lieferwerkes
Anagrama del suministrador



Works Inspector Stamp - Werkssachverständiger
Sello del Inspector



| | | | | | | | | | | | | | | | |
|---|---------------------------------|------------------------|---|--|------------|---|--------|---|--|---|------|---------------------------|--|--|--|
| Certificate type - APZ Nach Certificado tipo | | EN 10204/3.1 | | Certificate n° - Prüf-Nr Certificado n° | | 232753 | | Date - Datum - Fecha | | 14 - 05 - 2015 | | | | | |
| Our order N° Werks - Nr N° de Referencia | | 548630 | | Heat Schmelze Colada | | 392225 | | Your order N° Bestell - Nr Pedido N° | | OL6408 | | | | | |
| Steel Grade Werkstoff Calidad | | | | 316-S-11 AV | | | | According to Entsprechend Corresponde | | | | BS 970:PART 3:1991. | | | |
| Shape and Size - Gegenstand Perfil y dimensión | | | | Tolerance - Toleranz Tolerancia | | | | Bundles Bunde Bultos | | Bars Stäbe Barras | | Weight Gewicht Peso | | | |
| HEXAGON 31,75 mm | | | | h 11 /DIN 176 | | | | 4 | | 115 | | 2481 Kg | | | |
| Requirements - Anforderungen - Exigencias | | | | | | | | | | | | | | | |
| EN 10.088-3.2014. EN 10.272-2007. ASTM A 182 / A 182M-14a. ASTM A 479 / A 479M-14. ASTM A 276-13a. ASME SA 479 / SA 479M-13 NACE MR-0175-2003/ISO 15156-3 2009. SAE AMS 5653H-12. 316S31AV-1.4404-1.4401-Type 316-Type 316L. PED 97/23/EC, Annex I, Paraq.4.3/DGR 97/23/EG | | | | | | Anhang I Absatz 4.3 Certificate/Zertifikat Nr. 348/2008/MUC | | | | | | | | | |
| Melting process / Erschmelzungsart / Proceso de Fusión | | | | | | Heat treatment / Wärmebehandlung / Tratamiento térmico | | | | | | | | | |
| E.A.F. / A.O.D. | | | | | | 1060C 4H/Std WATER/WASSER/AGUA | | | | | | | | | |
| Solution annealed/Abgeschreckt/Hipertemple-Cold drawn/Gezogen/Estirado- | | | | | | | | | | | | | | | |
| Test results - Ergebnis der Prüfungen - Resultados de los ensayos | | | | | | | | | | | | | | | |
| Dimension of Specimen Abmessungen des Probestabes Medida de las probetas | | Rp0.2% N/mm2 MPA | Rp 1% N/mm2 MPA | Rm N/mm2 MPA | A %L 5D | A %L 4D | Z % | Hardness Härte HBw | Impact test / Kerschlag / Resiliencia ISO V Jules | | | | | | |
| RD. 10,00 mm. | | Min. | 325 | 375 | 550 | 20 | | | | | | | | | |
| | | Max. | | | | | | | | | | | | | |
| Temperature °C 20 | Spec. N° Probe Nr. Pro N° | 1 | 414 | 497 | 612 | 42 | 45 | 71 | 187 | | | | | | |
| | C | Si | Mn | P | S | Cr | Mo | Ni | Cu | N | Co | | | | |
| Min. | | | | | | 16,50 | 2,00 | 11,00 | | | | | | | |
| Max. | 0,030 | 1,00 | 2,00 | 0,045 | 0,03Q | 18,50 | 2,50 | 14,00 | 0,70 | | | | | | |
| | 0,018 | 0,41 | 1,76 | 0,034 | 0,025 | 17,05 | 2,01 | 11,00 | 0,40 | 0,0285 | 0,33 | | | | |
| Visual and dimensional inspection Besichtigung und Ausmessung Control visual y dimensional | | | Radioactivity inspection Radioaktivitätskontrolle Control de Radioactividad | | | Antimixing test Spektrosk Verwechslungspr Antimezcla | | | Grain Size Korngröße Tamaño de grano | | | | | | |
| O.K. | | | O.K. | | | O.K. | | | | | | | | | |
| Remarks - Bemerkungen - Observaciones | | | | | | | | | | | | | | | |
| IC test acc./IK prüfung nach ASTM A 262 E.02. OK Crack control/Rissgeprüft acc. EN 10277-1 class 2. OK | | | | | | | | | | EDV / EDP Acc. EN 10.204 Alfredo Molina Certification Mng. Works Inspector Der Werkssachverständige Inspector de fábrica | | | | | |
| F10580 1/4" MEDIUM PRESSURE MALE X 7/8" JIC MALE ADAPTOR 15K 316L | | | | | | | | | | | | | | | |

FLOW TECHNOLOGY LTD

TEST CERTIFICATE
VERIFIED TRUE
COPY OF ORIGINAL